

UNIFLEX RG 1 CONTROLLED CLEANING

THE FOLLOWING TESTS WERE CARRIED OUT TO ESTABLISH THE EFFECTIVENESS OF THE RG 1

A 3/8 BORE HOSE ASSEMBLY 800mm LONG WAS USED AS THE TEST PIECE

THE RG 1 WAS FITTED WITH A 50 MICRON SUCTION FILTER AND A 3 MICRON PRESSURE FILTER

THE CLEANING FLUID WAS HAKAPUR 312 NEUTRAL CLEANER WITH

CORROSION PROTECTION

TEST 1

The cleaning fluid was circulated through the RG 1 and a sample was taken and passed through a particle counter resulting in a cleanliness standard of ISO 4406/BS5540/4 CODE 13/10. NAS 1638 CLASS 4 and SAE 749 CLASS 1.

TEST 2

The hose assembly was then flushed on the RG 1 using the same fluid as TEST 1 for 30 seconds and them blown out for 10 seconds, the hose assembly was then plugged at one end, a measured amount of Ethanol was introduced into the hose bore and the hose assembly plugged at the second end and then the hose assembly was agitated. The Ethanol was then decanted from the hose assembly and passed through a particle counter resulting in a cleanliness standard of ISO 4406/BS 5540/4 CODE 15/15. NAS 1638 CLASS 6 and SAE 749 CLASS 3.

Company Reg No: 2170634



Telephone: 0325 311331 0325 311333

0325 301216 Fax: 0325 300128

County Durham DL5 6DU

Unit 1, Leaside North Aycliffe Industrial Estate Newton Aycuffe